

IN THE SPECIFICATION

Please amend the paragraph beginning at page 10, line 23 as follows:

A numeral 80D in FIG. [[3]] 2 denotes a chip discharge portion, through which grinding chips are discharged from the coolant supply device 80 to a chip box 87.

Please amend the paragraph beginning at page 10, line 25 as follows:

The width (in the horizontal direction) of the collecting vent 10A on the top surface of the bed 10 is taken to be one fourth or so as large as that of the bed 10. Preferably, it may be designed to be one half ~~have one second~~ as large as the width of the bed 10, or it may be designed so that when the grinding wheel G grinds each end portion of the longest workpiece which can be machined in this grinding machine with the workpiece being set between the work head 13 and the foot stock 14, the collecting vent 10A is present directly ~~to exist right~~ under the grinding point. Further, the depth of the collecting vent 10A on the top surface of the bed 10 is such that the forward edge of the collecting vent 10A is advanced ahead of the work spindle 16 axis, while the rear edge thereof is advanced to about the mid position in the forward-rear direction of the slide base 31 when the same is at a grinding position. Preferably, the depth may be chosen to 1/3 to 1/2 of the bed 10 in the forward-rear direction.